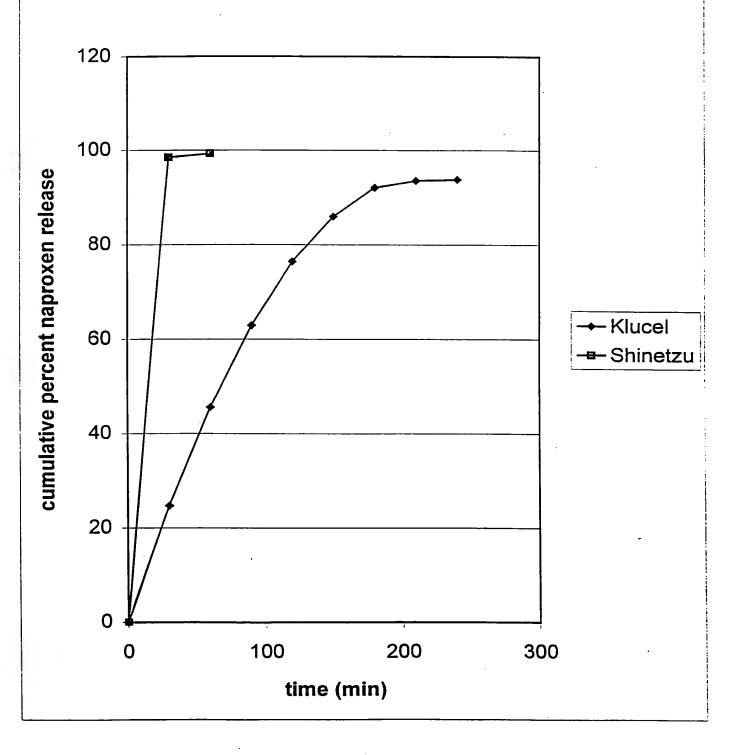
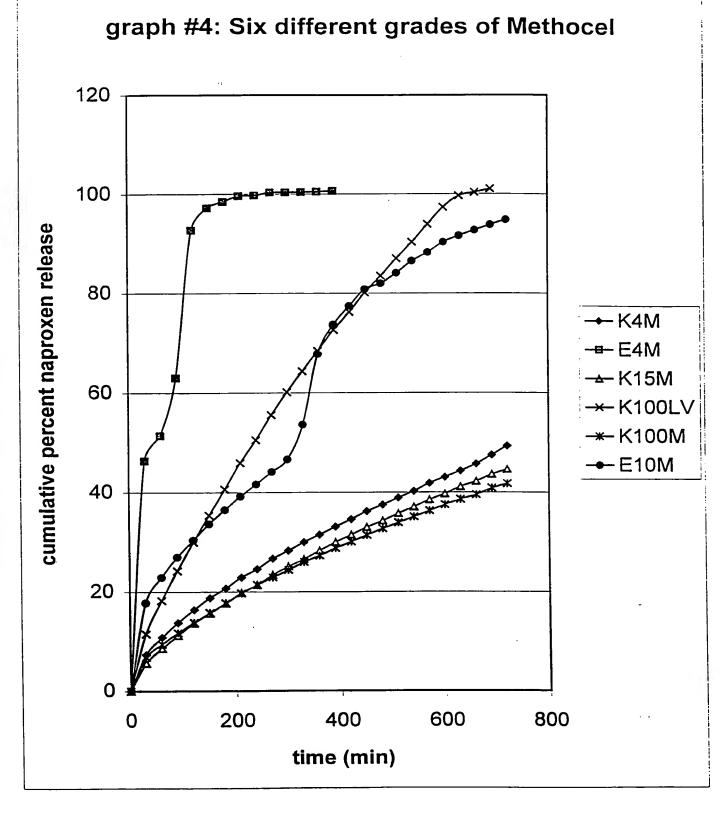
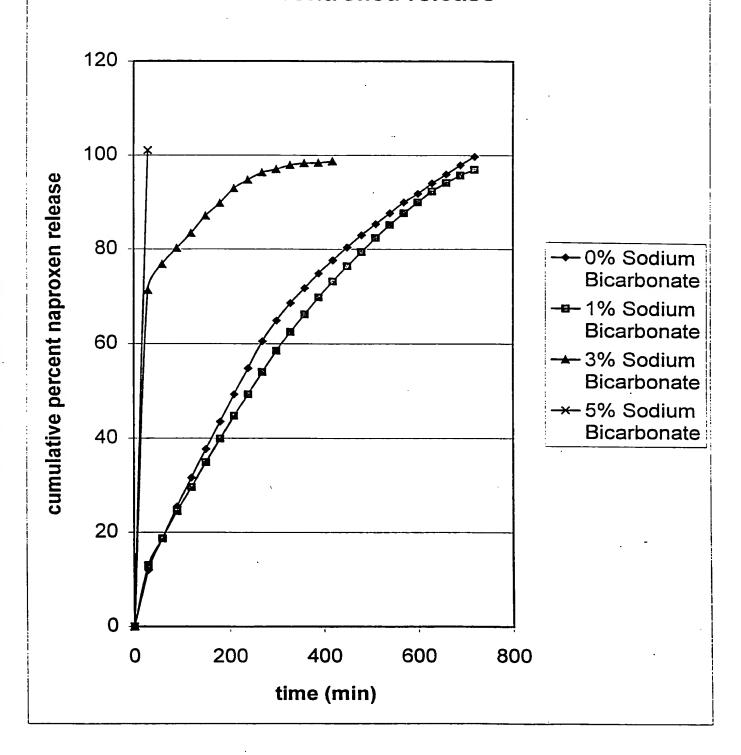


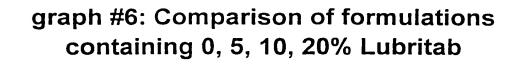
graph #3: The comparison of Klucel and Shinetzu on controlled release

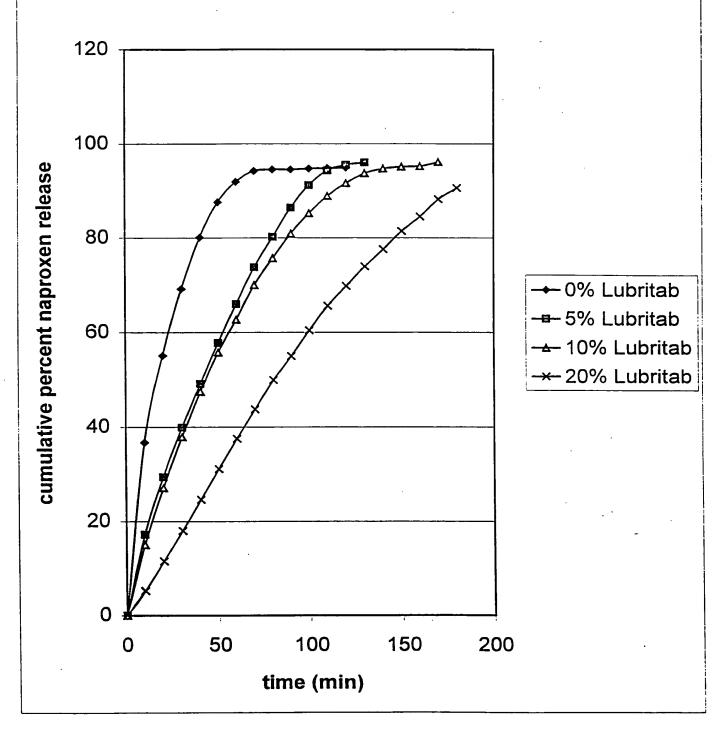




graph #5: The effect of Sodium Bicarbonate on controlled release

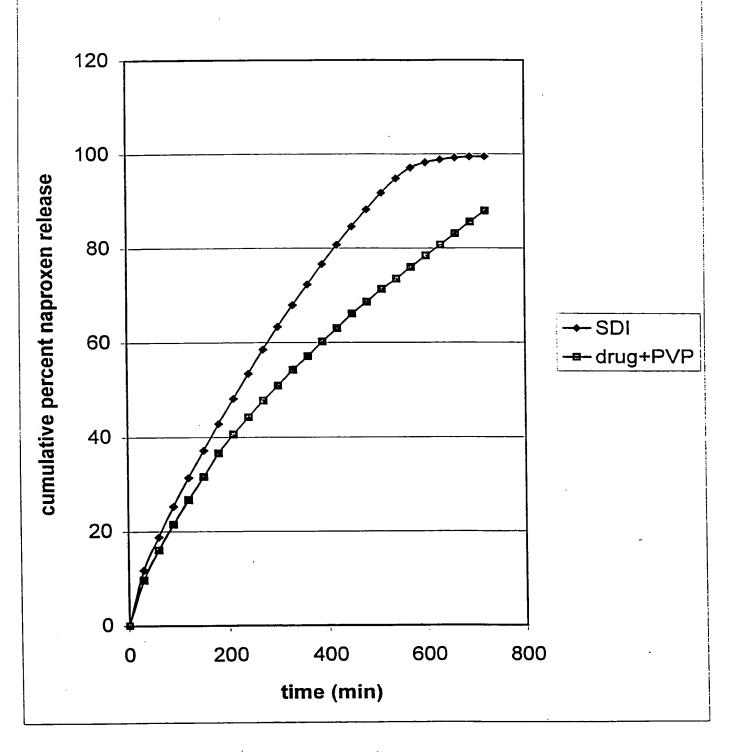


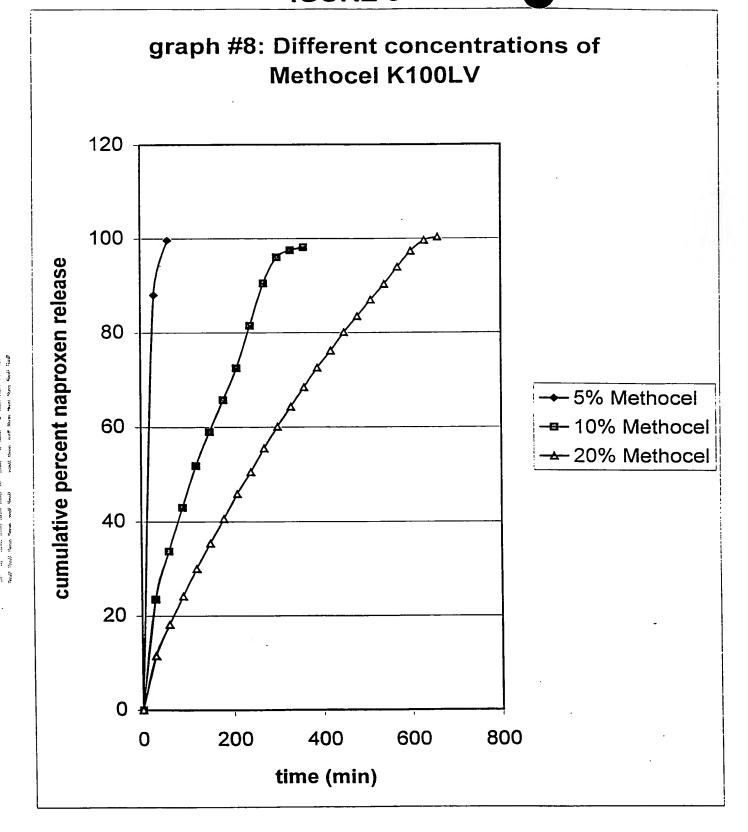


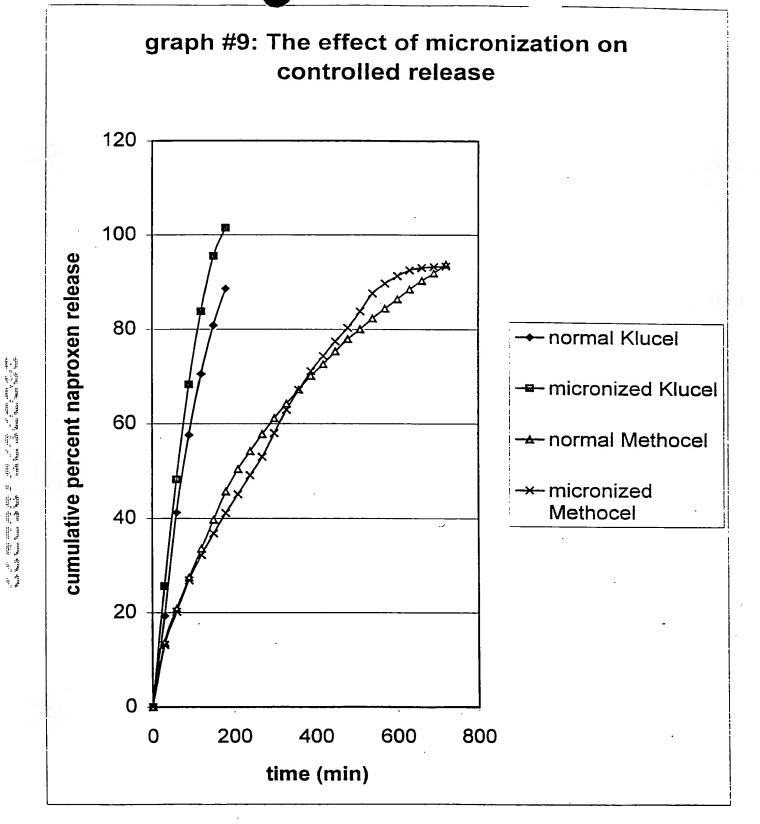


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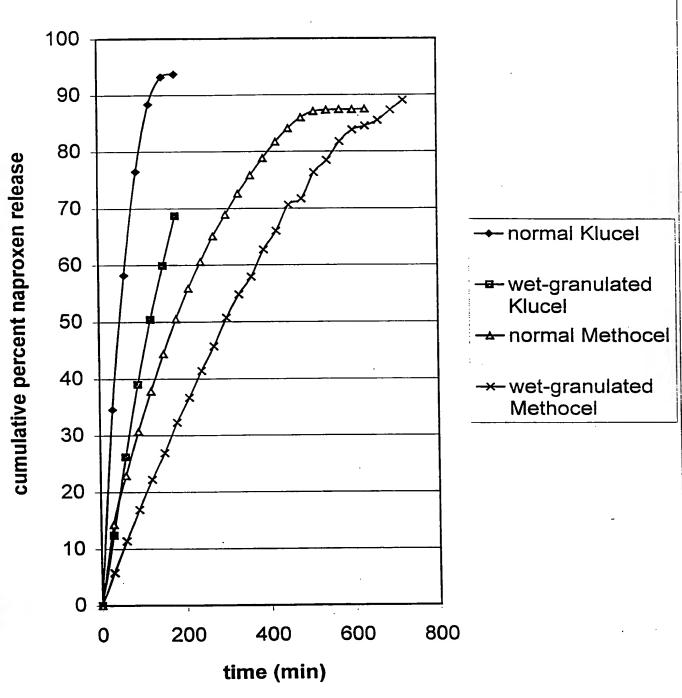


FIGURE 11

